



**工程缸**

**ENGINEERING CYLINDER**

**天津市四方油缸有限公司**

**TIAN JIN STRONG HYDRAULIC CYLINDER CO.LTD**



### 选型标注方式:

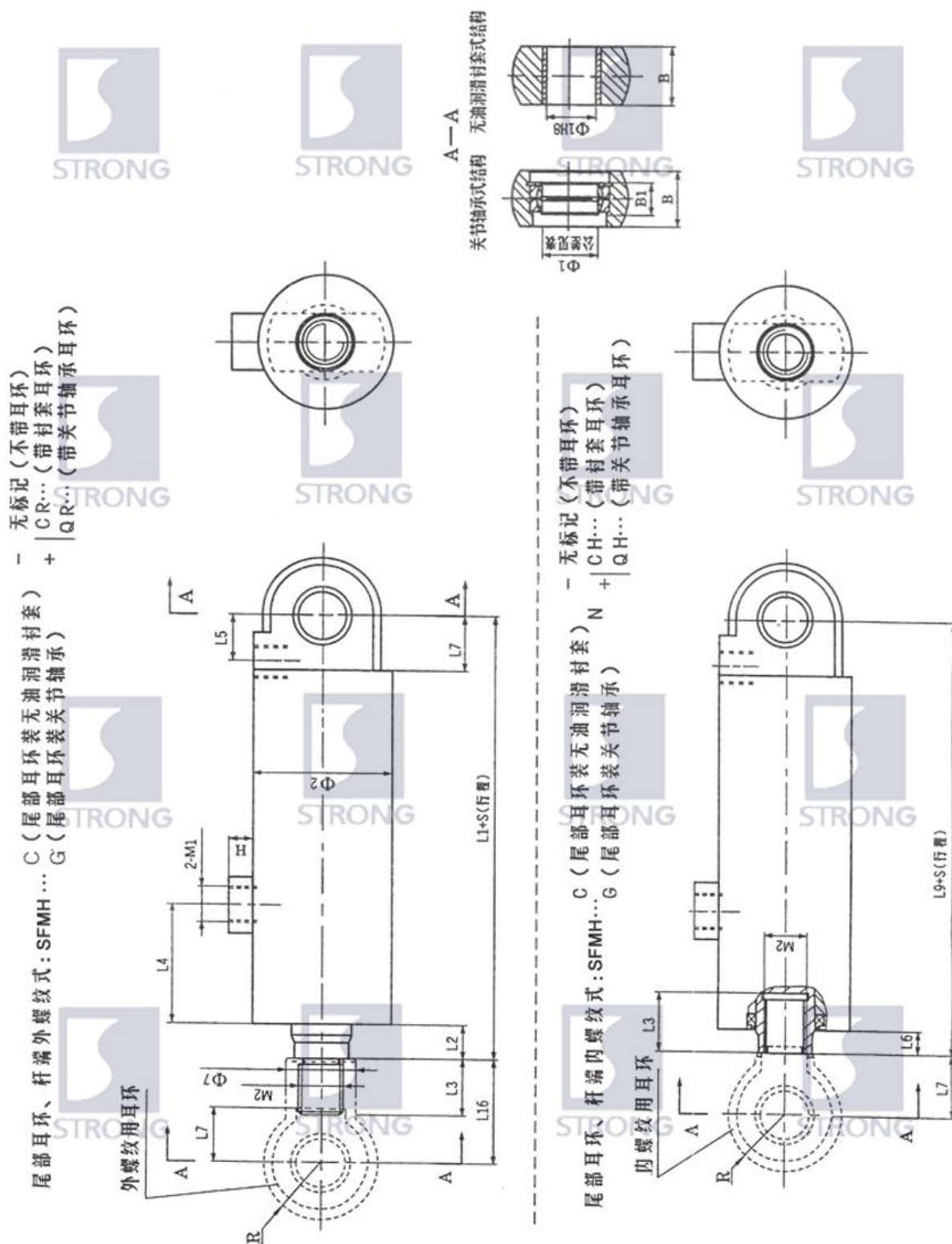
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# 天津四方油缸

## SFMH 中高压系列工程及通用机械设备用液压缸



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# 天津四方油缸

## SFMH 中高压系列工程及通用机械设备用液压缸

SFMH...C...无油润滑衬套耳环式 SFMH...G...关节轴承 (GE...ES型) 耳环式

| 缸径  | 杆径  | φ1  |    | φ2  | φ7  | L1  | L2 | L3  | L4   |     | L5 | L6  | L7  | L9  | L16 | R  | B  | B1      | H       | M1    | M2 | 杆端耳环<br>CR OR CH OH |
|-----|-----|-----|----|-----|-----|-----|----|-----|------|-----|----|-----|-----|-----|-----|----|----|---------|---------|-------|----|---------------------|
|     |     | 尺寸  | 公差 |     |     |     |    |     | 无油衬套 | 油衬套 |    |     |     |     |     |    |    |         |         |       |    |                     |
| 20  | 20  | 20  | 0  | 58  | 25  | 200 | 16 | 25  | 59   | 30  | 10 | 30  | 190 | 50  | 25  | 16 | 12 | M18x1.5 | M14x1.5 | 40-1  |    |                     |
| 22  | 22  | 20  | 0  | 58  | 28  | 200 | 16 | 25  | 59   | 30  | 10 | 30  | 190 | 50  | 25  | 16 | 12 | M18x1.5 | M16x1.5 | -2    |    |                     |
| 28  | 28  | 20  | 0  | 70  | 35  | 200 | 16 | 25  | 59   | 30  | 10 | 30  | 190 | 50  | 25  | 16 | 12 | M18x1.5 | M22x1.5 | -3    |    |                     |
| 25  | 25  | 20  | 0  | 70  | 28  | 205 | 18 | 30  | 58   | 35  | 15 | 40  | 195 | 60  | 35  | 22 | 15 | M22x1.5 | M20x1.5 | 50-1  |    |                     |
| 36  | 36  | 30  | 0  | 83  | 42  | 245 | 20 | 35  | 76   | 40  | 15 | 40  | 235 | 65  | 45  | 28 | 15 | M22x1.5 | M22x1.5 | -2    |    |                     |
| 32  | 32  | 30  | 0  | 83  | 35  | 245 | 20 | 35  | 76   | 40  | 15 | 40  | 235 | 65  | 45  | 28 | 15 | M22x1.5 | M27x2   | -3    |    |                     |
| 63  | 36  | 40  | 0  | 108 | 42  | 245 | 20 | 35  | 76   | 40  | 15 | 40  | 235 | 65  | 45  | 28 | 15 | M22x1.5 | M24x1.5 | 63-1  |    |                     |
| 45  | 45  | 40  | 0  | 108 | 48  | 280 | 20 | 45  | 75   | 45  | 15 | 55  | 255 | 105 | 60  | 35 | 15 | M22x1.5 | M27x2   | -2    |    |                     |
| 80  | 45  | 40  | 0  | 108 | 60  | 280 | 20 | 45  | 75   | 45  | 15 | 55  | 255 | 105 | 60  | 35 | 15 | M22x1.5 | M30x2   | -3    |    |                     |
| 50  | 50  | 50  | 0  | 114 | 48  | 280 | 20 | 45  | 75   | 45  | 15 | 55  | 255 | 105 | 60  | 35 | 15 | M22x1.5 | M33x2   | 90-1  |    |                     |
| 63  | 63  | 63  | 0  | 114 | 52  | 280 | 20 | 45  | 75   | 45  | 15 | 55  | 255 | 105 | 60  | 35 | 15 | M22x1.5 | M36x2   | -2    |    |                     |
| 50  | 50  | 50  | 0  | 127 | 68  | 300 | 20 | 50  | 85   | 55  | 15 | 70  | 295 | 130 | 60  | 35 | 15 | M22x1.5 | M48x2   | -3    |    |                     |
| 56  | 56  | 50  | 0  | 127 | 52  | 300 | 20 | 50  | 85   | 55  | 15 | 70  | 295 | 130 | 60  | 35 | 15 | M22x1.5 | M36x2   | 100-1 |    |                     |
| 70  | 70  | 50  | 0  | 140 | 60  | 305 | 20 | 55  | 90   | 55  | 15 | 70  | 300 | 135 | 60  | 35 | 15 | M22x1.5 | M42x2   | -2    |    |                     |
| 56  | 56  | 50  | 0  | 140 | 60  | 305 | 20 | 55  | 90   | 55  | 15 | 70  | 300 | 135 | 60  | 35 | 15 | M22x1.5 | M52x2   | -3    |    |                     |
| 63  | 63  | 50  | 0  | 140 | 68  | 315 | 20 | 60  | 104  | 87  | 15 | 80  | 340 | 155 | 70  | 44 | 20 | M33x2   | M48x2   | 110-1 |    |                     |
| 70  | 70  | 50  | 0  | 152 | 72  | 315 | 20 | 60  | 104  | 87  | 15 | 80  | 340 | 155 | 70  | 44 | 20 | M33x2   | M60x2   | -2    |    |                     |
| 80  | 80  | 50  | 0  | 168 | 80  | 345 | 20 | 65  | 114  | 105 | 15 | 80  | 340 | 155 | 70  | 44 | 20 | M33x2   | M76x3   | -3    |    |                     |
| 100 | 100 | 50  | 0  | 168 | 80  | 345 | 20 | 65  | 114  | 105 | 15 | 80  | 340 | 155 | 70  | 44 | 20 | M33x2   | M56x2   | 150-1 |    |                     |
| 75  | 75  | 60  | 0  | 180 | 76  | 350 | 20 | 70  | 119  | 110 | 15 | 80  | 345 | 157 | 70  | 44 | 20 | M33x2   | M64x2   | -2    |    |                     |
| 85  | 85  | 60  | 0  | 180 | 85  | 350 | 20 | 70  | 119  | 110 | 15 | 80  | 345 | 157 | 70  | 44 | 20 | M33x2   | M80x3   | -3    |    |                     |
| 105 | 105 | 60  | 0  | 194 | 105 | 355 | 20 | 75  | 124  | 115 | 15 | 90  | 350 | 160 | 80  | 49 | 20 | M42x2   | M60x2   | 160-1 |    |                     |
| 80  | 80  | 70  | 0  | 194 | 90  | 355 | 20 | 75  | 124  | 115 | 15 | 90  | 350 | 160 | 80  | 49 | 20 | M42x2   | M68x2   | -2    |    |                     |
| 90  | 90  | 70  | 0  | 219 | 90  | 355 | 20 | 85  | 129  | 122 | 15 | 90  | 400 | 180 | 80  | 49 | 20 | M42x2   | M85x3   | 180-1 |    |                     |
| 125 | 125 | 70  | 0  | 219 | 100 | 410 | 20 | 85  | 129  | 122 | 15 | 90  | 400 | 180 | 80  | 49 | 20 | M42x2   | M76x3   | -3    |    |                     |
| 100 | 100 | 80  | 0  | 245 | 100 | 430 | 20 | 95  | 141  | 127 | 15 | 100 | 420 | 200 | 90  | 55 | 25 | M48x2   | M95x3   | 200-1 |    |                     |
| 110 | 110 | 80  | 0  | 245 | 110 | 430 | 20 | 95  | 141  | 127 | 15 | 100 | 420 | 200 | 90  | 55 | 25 | M48x2   | M76x3   | -2    |    |                     |
| 140 | 140 | 80  | 0  | 272 | 125 | 465 | 20 | 105 | 146  | 143 | 15 | 110 | 455 | 225 | 100 | 60 | 25 | M48x2   | M100x3  | -3    |    |                     |
| 110 | 110 | 90  | 0  | 272 | 110 | 465 | 20 | 105 | 146  | 143 | 15 | 110 | 455 | 225 | 100 | 60 | 25 | M48x2   | M85x3   | 220-1 |    |                     |
| 125 | 125 | 90  | 0  | 299 | 120 | 485 | 20 | 105 | 146  | 143 | 15 | 110 | 455 | 225 | 100 | 60 | 25 | M48x2   | M95x3   | -2    |    |                     |
| 160 | 160 | 100 | 0  | 299 | 140 | 485 | 20 | 115 | 155  | 100 | 15 | 120 | 475 | 245 | 110 | 70 | 25 | M48x2   | M125x3  | -3    |    |                     |
| 125 | 125 | 100 | 0  | 299 | 125 | 485 | 20 | 115 | 155  | 100 | 15 | 120 | 475 | 245 | 110 | 70 | 25 | M48x2   | M95x3   | 250-1 |    |                     |
| 140 | 140 | 100 | 0  | 299 | 125 | 485 | 20 | 115 | 155  | 100 | 15 | 120 | 475 | 245 | 110 | 70 | 25 | M48x2   | M100x3  | -2    |    |                     |
| 180 | 180 | 100 | 0  | 299 | 160 | 485 | 20 | 115 | 155  | 100 | 15 | 120 | 475 | 245 | 110 | 70 | 25 | M48x2   | M145x3  | -3    |    |                     |

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## SFMH 中高压系列工程及通用机械设备用液压缸

SFMH ... Q 前法兰式

| 缸径  | 缸径  | 尺寸 | Φ1     | Φ2  | Φ3  | Φ4  | Φ5  | Φ6 | Φ7  | L1  | L2  | L3  | L4  | L5 | L6 | L7 | L8 | L9 | L10 | E  | R  | B  | θ1 | H | M1      | M2     | 材料 |
|-----|-----|----|--------|-----|-----|-----|-----|----|-----|-----|-----|-----|-----|----|----|----|----|----|-----|----|----|----|----|---|---------|--------|----|
| 40  | 20  | 20 | 0      | 58  | 104 | 84  | 64  | 6  | 25  | 28  | 167 | 16  | 25  | 17 | 10 | 30 | 21 | 13 | 50  |    | 25 | 16 |    |   | M14x1.5 | 40-1   |    |
| 40  | 22  | 20 | 0      | 58  | 104 | 84  | 64  | 6  | 25  | 28  | 167 | 16  | 25  | 17 | 10 | 30 | 21 | 13 | 50  |    | 25 | 16 |    |   | M16x1.5 | -2     |    |
| 40  | 28  | 20 | 0      | 58  | 104 | 84  | 64  | 6  | 25  | 28  | 167 | 16  | 25  | 17 | 10 | 30 | 21 | 13 | 50  |    | 25 | 16 |    |   | M22x1.5 | -3     |    |
| 50  | 25  | 25 | -0.010 | 70  | 120 | 98  | 76  | 8  | 35  | 35  | 170 | 18  | 30  | 20 | 40 | 23 |    |    | 60  |    | 35 | 22 |    |   | M20x1.5 | 50-1   |    |
| 50  | 28  | 25 | -0.010 | 70  | 120 | 98  | 76  | 8  | 35  | 35  | 170 | 18  | 30  | 20 | 40 | 23 |    |    | 60  |    | 35 | 22 |    |   | M22x1.5 | -2     |    |
| 50  | 36  | 30 |        |     |     |     |     |    | 42  | 42  |     |     |     | 20 | 15 |    |    |    | 85  |    |    |    |    |   | M27x2   | -3     |    |
| 63  | 32  |    |        | 83  | 140 | 115 | 90  | 8  | 35  | 35  |     | 35  | 76  |    |    |    |    |    | 20  |    |    |    |    |   | M24x1.5 | 63-1   |    |
| 63  | 36  |    |        | 83  | 140 | 115 | 90  | 8  | 35  | 35  |     | 35  | 76  |    |    |    |    |    | 20  |    |    |    |    |   | M27x2   | -2     |    |
| 63  | 45  |    |        | 83  | 140 | 115 | 90  | 8  | 35  | 35  |     | 35  | 76  |    |    |    |    |    | 20  |    |    |    |    |   | M33x2   | -3     |    |
| 80  | 40  |    |        | 108 | 175 | 145 | 115 | 8  | 42  | 42  |     |     | 73  |    |    |    |    |    | 105 |    |    |    |    |   | M30x2   | 80-1   |    |
| 80  | 45  |    |        | 108 | 175 | 145 | 115 | 8  | 42  | 42  |     |     | 73  |    |    |    |    |    | 105 |    |    |    |    |   | M33x2   | -2     |    |
| 80  | 55  |    |        | 108 | 175 | 145 | 115 | 8  | 42  | 42  |     |     | 73  |    |    |    |    |    | 105 |    |    |    |    |   | M42x2   | -3     |    |
| 80  | 56  |    |        | 108 | 175 | 145 | 115 | 8  | 42  | 42  |     |     | 73  |    |    |    |    |    | 105 |    |    |    |    |   | M33x2   | 90-1   |    |
| 80  | 63  |    |        | 108 | 175 | 145 | 115 | 8  | 42  | 42  |     |     | 73  |    |    |    |    |    | 105 |    |    |    |    |   | M36x2   | -2     |    |
| 90  | 45  |    |        | 114 | 190 | 160 | 130 | 8  | 48  | 48  |     | 45  | 78  |    |    |    |    |    | 110 | 5  |    |    |    |   | M48x2   | -3     |    |
| 90  | 50  |    |        | 114 | 190 | 160 | 130 | 8  | 48  | 48  |     | 45  | 78  |    |    |    |    |    | 110 | 5  |    |    |    |   | M36x2   | -2     |    |
| 90  | 50  |    |        | 114 | 190 | 160 | 130 | 8  | 48  | 48  |     | 45  | 78  |    |    |    |    |    | 110 | 5  |    |    |    |   | M48x2   | 100-1  |    |
| 90  | 63  |    |        | 114 | 190 | 160 | 130 | 8  | 48  | 48  |     | 45  | 78  |    |    |    |    |    | 110 | 5  |    |    |    |   | M36x2   | -2     |    |
| 100 | 50  |    |        | 127 | 210 | 180 | 145 | 8  | 52  | 52  |     | 50  | 85  |    |    |    |    |    | 130 |    |    |    |    |   | M42x2   | -2     |    |
| 100 | 56  |    |        | 127 | 210 | 180 | 145 | 8  | 52  | 52  |     | 50  | 85  |    |    |    |    |    | 130 |    |    |    |    |   | M42x2   | -3     |    |
| 100 | 70  |    |        | 127 | 210 | 180 | 145 | 8  | 52  | 52  |     | 50  | 85  |    |    |    |    |    | 130 |    |    |    |    |   | M52x2   | 110-1  |    |
| 110 | 56  |    |        | 140 | 225 | 195 | 160 | 8  | 60  | 60  |     | 55  | 90  |    |    |    |    |    | 135 |    |    |    |    |   | M48x2   | -2     |    |
| 110 | 63  |    |        | 140 | 225 | 195 | 160 | 8  | 60  | 60  |     | 55  | 90  |    |    |    |    |    | 135 |    |    |    |    |   | M60x2   | -3     |    |
| 110 | 80  |    |        | 140 | 225 | 195 | 160 | 8  | 60  | 60  |     | 55  | 90  |    |    |    |    |    | 135 |    |    |    |    |   | M48x2   | -2     |    |
| 125 | 63  |    |        | 152 | 240 | 210 | 175 | 10 | 68  | 68  |     | 60  | 104 |    |    |    |    |    | 140 |    |    |    |    |   | M52x2   | 125-1  |    |
| 125 | 70  |    |        | 152 | 240 | 210 | 175 | 10 | 68  | 68  |     | 60  | 104 |    |    |    |    |    | 140 |    |    |    |    |   | M68x2   | -3     |    |
| 125 | 80  |    |        | 152 | 240 | 210 | 175 | 10 | 68  | 68  |     | 60  | 104 |    |    |    |    |    | 140 |    |    |    |    |   | M52x2   | -2     |    |
| 125 | 90  |    |        | 152 | 240 | 210 | 175 | 10 | 68  | 68  |     | 60  | 104 |    |    |    |    |    | 140 |    |    |    |    |   | M68x2   | 140-1  |    |
| 140 | 70  |    |        | 168 | 260 | 225 | 190 | 10 | 72  | 72  |     | 65  | 114 |    |    |    |    |    | 155 |    |    |    |    |   | M52x2   | -2     |    |
| 140 | 80  |    |        | 168 | 260 | 225 | 190 | 10 | 72  | 72  |     | 65  | 114 |    |    |    |    |    | 155 |    |    |    |    |   | M60x2   | -3     |    |
| 140 | 100 |    |        | 168 | 260 | 225 | 190 | 10 | 72  | 72  |     | 65  | 114 |    |    |    |    |    | 155 |    |    |    |    |   | M76x3   | 150-1  |    |
| 150 | 75  |    |        | 180 | 285 | 245 | 205 | 10 | 76  | 76  |     | 70  | 119 |    |    |    |    |    | 157 |    |    |    |    |   | M56x2   | -2     |    |
| 150 | 85  |    |        | 180 | 285 | 245 | 205 | 10 | 76  | 76  |     | 70  | 119 |    |    |    |    |    | 157 |    |    |    |    |   | M64x2   | -3     |    |
| 150 | 105 |    |        | 180 | 285 | 245 | 205 | 10 | 76  | 76  |     | 70  | 119 |    |    |    |    |    | 157 |    |    |    |    |   | M80x3   | 160-1  |    |
| 160 | 80  |    |        | 194 | 300 | 260 | 220 | 10 | 80  | 80  |     | 75  | 124 |    |    |    |    |    | 160 |    |    |    |    |   | M60x2   | -2     |    |
| 160 | 90  |    |        | 194 | 300 | 260 | 220 | 10 | 80  | 80  |     | 75  | 124 |    |    |    |    |    | 160 |    |    |    |    |   | M68x2   | -3     |    |
| 160 | 110 |    |        | 194 | 300 | 260 | 220 | 10 | 80  | 80  |     | 75  | 124 |    |    |    |    |    | 160 |    |    |    |    |   | M85x3   | 180-1  |    |
| 180 | 90  |    |        | 219 | 325 | 285 | 245 | 10 | 90  | 90  |     | 85  | 129 |    |    |    |    |    | 180 |    |    |    |    |   | M68x2   | -2     |    |
| 180 | 100 |    |        | 219 | 325 | 285 | 245 | 10 | 90  | 90  |     | 85  | 129 |    |    |    |    |    | 180 |    |    |    |    |   | M76x3   | -3     |    |
| 180 | 125 |    |        | 219 | 325 | 285 | 245 | 10 | 90  | 90  |     | 85  | 129 |    |    |    |    |    | 180 |    |    |    |    |   | M95x3   | 200-1  |    |
| 200 | 110 |    |        | 245 | 365 | 320 | 275 | 10 | 100 | 100 |     | 95  | 141 |    |    |    |    |    | 200 | 10 |    |    |    |   | M76x3   | -2     |    |
| 200 | 140 |    |        | 245 | 365 | 320 | 275 | 10 | 100 | 100 |     | 95  | 141 |    |    |    |    |    | 200 | 10 |    |    |    |   | M85x3   | -3     |    |
| 220 | 110 |    |        | 272 | 405 | 355 | 305 | 10 | 110 | 110 |     | 105 | 146 |    |    |    |    |    | 225 |    |    |    |    |   | M100x3  | 220-1  |    |
| 220 | 125 |    |        | 272 | 405 | 355 | 305 | 10 | 110 | 110 |     | 105 | 146 |    |    |    |    |    | 225 |    |    |    |    |   | M85x3   | -2     |    |
| 220 | 160 |    |        | 272 | 405 | 355 | 305 | 10 | 110 | 110 |     | 105 | 146 |    |    |    |    |    | 225 |    |    |    |    |   | M95x3   | -3     |    |
| 250 | 125 |    |        | 299 | 450 | 390 | 330 | 12 | 120 | 120 |     | 115 | 155 |    |    |    |    |    | 245 |    |    |    |    |   | M125x3  | 250-1  |    |
| 250 | 140 |    |        | 299 | 450 | 390 | 330 | 12 | 120 | 120 |     | 115 | 155 |    |    |    |    |    | 245 |    |    |    |    |   | M95x3   | -2     |    |
| 250 | 180 |    |        | 299 | 450 | 390 | 330 | 12 | 120 | 120 |     | 115 | 155 |    |    |    |    |    | 245 |    |    |    |    |   | M100x3  | -3     |    |
|     |     |    |        |     |     |     |     |    |     |     |     |     |     |    |    |    |    |    |     |    |    |    |    |   |         | M145x3 |    |

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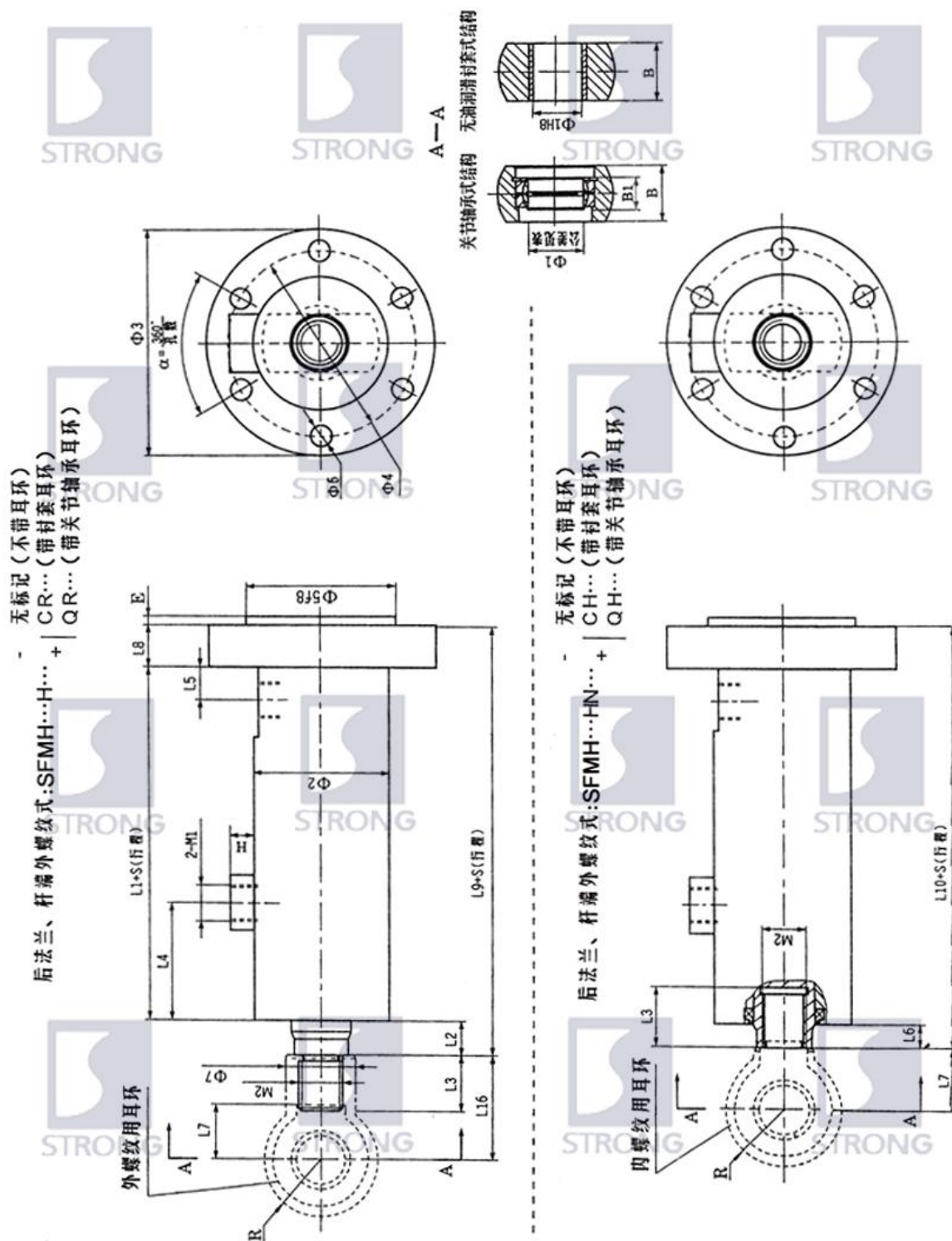
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# 天津四方油缸

## SFMH 中高压系列工程及通用机械设备用液压缸



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# 天津四方油缸

## SFMH 中高压系列工程及通用机械设备用液压缸

SFMH ... H 后法兰式

| 缸径  | 行程  | Φ1  |        | Φ2  |     | Φ3  | Φ4  | Φ5     | Φ6  | Φ7  | L1  | L2  | L3  | L4  |    | L5 | L6  | L7  | L8  | L9  | L10 | E       | R       | B       | B1      | H     | M1 | M2 | 材料 |  |
|-----|-----|-----|--------|-----|-----|-----|-----|--------|-----|-----|-----|-----|-----|-----|----|----|-----|-----|-----|-----|-----|---------|---------|---------|---------|-------|----|----|----|--|
|     |     | 尺寸  | 公差     | 尺寸  | 公差  | 尺寸  | 尺寸  | 尺寸     | 尺寸  | 尺寸  | 尺寸  | 尺寸  | 尺寸  | 尺寸  | 尺寸 | 尺寸 | 尺寸  | 尺寸  | 尺寸  | 尺寸  | 尺寸  | 尺寸      | 尺寸      | 尺寸      | 尺寸      | 尺寸    | 尺寸 | 尺寸 |    |  |
| 20  | 20  | 20  |        | 58  | 104 | 84  | 64  | 6Φ11   | 25  | 28  | 167 | 16  | 25  | 59  | 17 | 30 | 203 | 197 | 50  | 25  | 16  | 12      | M16x1.5 | M14x1.5 | 40-1    | CR    | OR | CH | OH |  |
| 22  | 28  | 22  |        | 70  | 120 | 98  | 76  | 6Φ11   | 35  | 38  | 170 | 18  | 30  | 70  | 20 | 40 | 208 | 200 | 60  | 35  | 22  | M18x1.5 | M16x1.5 | -2      |         |       |    |    |    |  |
| 25  | 36  | 25  | 0      | 83  | 140 | 115 | 90  | 6Φ13   | 42  | 45  | 200 | 35  | 45  | 73  | 15 | 40 | 245 | 240 | 65  | 45  | 28  | M20x1.5 | M18x1.5 | -3      |         |       |    |    |    |  |
| 28  | 45  | 28  | -0.010 | 108 | 175 | 145 | 115 | 8Φ15.5 | 52  | 58  | 217 | 45  | 55  | 75  | 25 | 55 | 262 | 260 | 105 | 110 | 5   | 35      | 22      | M22x1.5 | M20x1.5 | 50-1  |    |    |    |  |
| 32  | 56  | 32  |        | 114 | 190 | 160 | 130 | 8Φ13.5 | 60  | 68  | 232 | 50  | 60  | 78  | 30 | 70 | 302 | 300 | 130 | 110 | 5   | 45      | 28      | M24x1.5 | M22x1.5 | 63-1  |    |    |    |  |
| 36  | 63  | 36  |        | 127 | 210 | 180 | 145 | 8Φ18   | 72  | 80  | 257 | 55  | 65  | 89  | 30 | 18 | 307 | 305 | 135 | 110 | 5   | 60      | 35      | M26x1.5 | M24x1.5 | -2    |    |    |    |  |
| 40  | 70  | 40  |        | 140 | 225 | 195 | 160 | 10Φ18  | 80  | 90  | 267 | 60  | 70  | 104 | 30 | 18 | 327 | 325 | 140 | 110 | 5   | 60      | 35      | M28x1.5 | M26x1.5 | -3    |    |    |    |  |
| 45  | 80  | 45  |        | 152 | 240 | 210 | 175 | 10Φ20  | 88  | 98  | 287 | 65  | 75  | 114 | 35 | 18 | 352 | 350 | 155 | 110 | 5   | 70      | 44      | M30x1.5 | M28x1.5 | 80-1  |    |    |    |  |
| 50  | 83  | 50  | 0      | 168 | 260 | 225 | 190 | 10Φ20  | 100 | 110 | 307 | 70  | 80  | 119 | 35 | 18 | 372 | 370 | 160 | 110 | 5   | 70      | 44      | M32x1.5 | M30x1.5 | 90-1  |    |    |    |  |
| 56  | 88  | 56  | -0.012 | 180 | 285 | 245 | 205 | 10Φ22  | 105 | 115 | 327 | 75  | 85  | 124 | 40 | 22 | 418 | 415 | 180 | 110 | 5   | 80      | 49      | M34x1.5 | M32x1.5 | -2    |    |    |    |  |
| 63  | 90  | 63  |        | 194 | 300 | 260 | 220 | 10Φ24  | 110 | 120 | 343 | 80  | 90  | 129 | 40 | 22 | 463 | 435 | 200 | 110 | 5   | 80      | 49      | M36x1.5 | M34x1.5 | -3    |    |    |    |  |
| 70  | 95  | 70  | 0      | 219 | 325 | 285 | 245 | 10Φ26  | 120 | 130 | 353 | 85  | 95  | 141 | 40 | 22 | 488 | 485 | 225 | 110 | 5   | 80      | 49      | M38x1.5 | M36x1.5 | 100-1 |    |    |    |  |
| 80  | 100 | 80  | -0.015 | 245 | 365 | 320 | 275 | 10Φ29  | 125 | 135 | 363 | 90  | 100 | 146 | 40 | 22 | 498 | 495 | 245 | 110 | 5   | 80      | 49      | M40x1.5 | M38x1.5 | -2    |    |    |    |  |
| 85  | 105 | 85  |        | 272 | 405 | 355 | 305 | 10Φ29  | 130 | 140 | 373 | 95  | 105 | 155 | 40 | 22 | 518 | 515 | 260 | 110 | 5   | 80      | 49      | M42x1.5 | M40x1.5 | -3    |    |    |    |  |
| 90  | 110 | 90  | 0      | 299 | 450 | 390 | 330 | 12Φ32  | 125 | 135 | 403 | 100 | 110 | 160 | 40 | 22 | 548 | 545 | 285 | 110 | 5   | 80      | 49      | M44x1.5 | M42x1.5 | 110-1 |    |    |    |  |
| 100 | 125 | 100 | -0.020 | 325 | 500 | 430 | 360 | 12Φ32  | 130 | 140 | 433 | 105 | 115 | 170 | 40 | 22 | 578 | 575 | 300 | 110 | 5   | 80      | 49      | M46x1.5 | M44x1.5 | -2    |    |    |    |  |
| 140 | 180 | 140 |        | 399 | 550 | 470 | 390 | 12Φ32  | 140 | 150 | 463 | 110 | 120 | 180 | 40 | 22 | 608 | 605 | 325 | 110 | 5   | 80      | 49      | M48x1.5 | M46x1.5 | -3    |    |    |    |  |
| 150 | 200 | 150 | 0      | 425 | 600 | 510 | 420 | 12Φ32  | 150 | 160 | 493 | 115 | 125 | 190 | 40 | 22 | 638 | 635 | 340 | 110 | 5   | 80      | 49      | M50x1.5 | M48x1.5 | 120-1 |    |    |    |  |
| 160 | 220 | 160 | -0.020 | 452 | 650 | 550 | 440 | 12Φ32  | 160 | 170 | 523 | 120 | 130 | 200 | 40 | 22 | 668 | 665 | 355 | 110 | 5   | 80      | 49      | M52x1.5 | M50x1.5 | -2    |    |    |    |  |
| 180 | 250 | 180 |        | 479 | 700 | 590 | 470 | 12Φ32  | 170 | 180 | 553 | 125 | 135 | 210 | 40 | 22 | 698 | 695 | 370 | 110 | 5   | 80      | 49      | M54x1.5 | M52x1.5 | -3    |    |    |    |  |
| 200 | 280 | 200 | 0      | 525 | 770 | 650 | 530 | 12Φ32  | 180 | 190 | 583 | 130 | 140 | 220 | 40 | 22 | 728 | 725 | 385 | 110 | 5   | 80      | 49      | M56x1.5 | M54x1.5 | 130-1 |    |    |    |  |
| 220 | 320 | 220 | -0.020 | 572 | 840 | 710 | 580 | 12Φ32  | 190 | 200 | 613 | 135 | 145 | 230 | 40 | 22 | 758 | 755 | 400 | 110 | 5   | 80      | 49      | M58x1.5 | M56x1.5 | -2    |    |    |    |  |
| 250 | 360 | 250 |        | 619 | 910 | 770 | 630 | 12Φ32  | 200 | 210 | 643 | 140 | 150 | 240 | 40 | 22 | 788 | 785 | 415 | 110 | 5   | 80      | 49      | M60x1.5 | M58x1.5 | -3    |    |    |    |  |

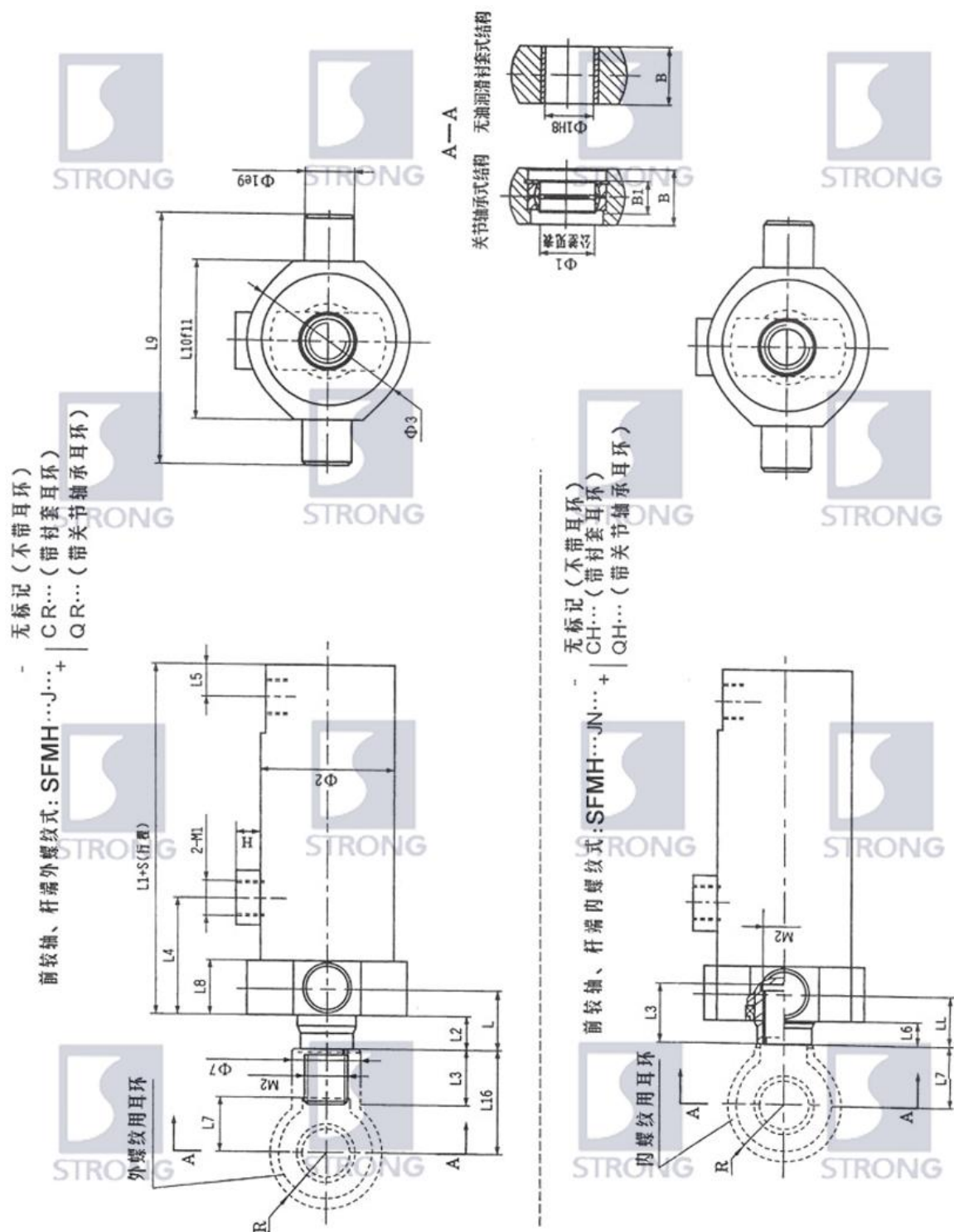
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# 天津四方油缸

## SFMH 中高压系列工程及通用机械设备用液压缸



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# 天津四方油缸

## SFMH 中高压系列工程及通用机械设备用液压缸

SFMH ... J 前铰轴式

| 缸径  | 杆径  | 尺寸 | 缸头孔公差  | φ2  | φ3  | φ7  | L (山) | L1  | L2 | L3  | L4  | L5 | L6 | L7 | L8 | L9  | L10 (H) | R  | B  | B1 | H  | M1      | M2      | 材料选择  |
|-----|-----|----|--------|-----|-----|-----|-------|-----|----|-----|-----|----|----|----|----|-----|---------|----|----|----|----|---------|---------|-------|
| 20  | 20  | 20 | 0      | 58  | 70  | 28  | 30    | 167 | 16 | 25  | 59  | 17 | 10 | 30 | 28 | 110 | 70      | 50 | 25 | 16 | 12 | M18x1.5 | M14x1.5 | 40-1  |
| 22  | 22  | 20 | -0.010 | 58  | 70  | 28  | 30    | 167 | 16 | 25  | 59  | 17 | 10 | 30 | 28 | 110 | 70      | 50 | 25 | 16 | 12 | M18x1.5 | M16x1.5 | -2    |
| 28  | 28  | 30 | -0.010 | 70  | 80  | 35  | 35    | 170 | 18 | 30  | 58  | 20 | 15 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M22x1.5 | -3    |
| 32  | 32  | 30 | -0.010 | 70  | 80  | 35  | 35    | 170 | 18 | 30  | 58  | 20 | 15 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M20x1.5 | 50-1  |
| 36  | 36  | 30 | -0.010 | 70  | 80  | 35  | 35    | 170 | 18 | 30  | 58  | 20 | 15 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M22x1.5 | -2    |
| 40  | 40  | 30 | -0.010 | 83  | 100 | 42  | 37    | 200 | 20 | 35  | 76  | 20 | 15 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M27x2   | -3    |
| 45  | 45  | 30 | -0.010 | 83  | 100 | 42  | 37    | 200 | 20 | 35  | 76  | 20 | 15 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M24x1.5 | 63-1  |
| 50  | 50  | 30 | -0.010 | 108 | 120 | 48  | 42    | 217 | 25 | 45  | 75  | 25 | 15 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M30x2   | 80-1  |
| 55  | 55  | 30 | -0.010 | 108 | 120 | 48  | 42    | 217 | 25 | 45  | 75  | 25 | 15 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M33x2   | -2    |
| 60  | 60  | 30 | -0.010 | 108 | 120 | 48  | 42    | 217 | 25 | 45  | 75  | 25 | 15 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M42x2   | -3    |
| 63  | 63  | 30 | -0.010 | 108 | 120 | 48  | 42    | 217 | 25 | 45  | 75  | 25 | 15 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M33x2   | 90-1  |
| 70  | 70  | 30 | -0.010 | 114 | 135 | 52  | 48    | 235 | 28 | 50  | 85  | 28 | 15 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M36x2   | -2    |
| 75  | 75  | 30 | -0.010 | 114 | 135 | 52  | 48    | 235 | 28 | 50  | 85  | 28 | 15 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M48x2   | -3    |
| 80  | 80  | 30 | -0.010 | 114 | 135 | 52  | 48    | 235 | 28 | 50  | 85  | 28 | 15 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M36x2   | 100-1 |
| 85  | 85  | 30 | -0.010 | 127 | 150 | 60  | 52    | 252 | 30 | 55  | 90  | 30 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M42x2   | -2    |
| 90  | 90  | 30 | -0.010 | 127 | 150 | 60  | 52    | 252 | 30 | 55  | 90  | 30 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M52x2   | -3    |
| 100 | 100 | 30 | -0.010 | 140 | 165 | 68  | 60    | 267 | 35 | 60  | 104 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M42x2   | 110-1 |
| 110 | 110 | 30 | -0.010 | 140 | 165 | 68  | 60    | 267 | 35 | 60  | 104 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M60x2   | -3    |
| 125 | 125 | 30 | -0.010 | 152 | 185 | 72  | 68    | 267 | 40 | 65  | 114 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M48x2   | 125-1 |
| 140 | 140 | 30 | -0.010 | 152 | 185 | 72  | 68    | 267 | 40 | 65  | 114 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M52x2   | -2    |
| 150 | 150 | 30 | -0.010 | 168 | 210 | 80  | 72    | 292 | 45 | 70  | 119 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M68x2   | -3    |
| 160 | 160 | 30 | -0.010 | 168 | 210 | 80  | 72    | 292 | 45 | 70  | 119 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M52x2   | 140-1 |
| 170 | 170 | 30 | -0.010 | 180 | 222 | 85  | 76    | 297 | 50 | 75  | 124 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M60x2   | -2    |
| 180 | 180 | 30 | -0.010 | 180 | 222 | 85  | 76    | 297 | 50 | 75  | 124 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M76x3   | -3    |
| 190 | 190 | 30 | -0.010 | 194 | 235 | 90  | 80    | 302 | 55 | 80  | 129 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M56x2   | 150-1 |
| 200 | 200 | 30 | -0.010 | 194 | 235 | 90  | 80    | 302 | 55 | 80  | 129 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M64x2   | -2    |
| 210 | 210 | 30 | -0.010 | 219 | 270 | 100 | 90    | 343 | 60 | 85  | 129 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M80x3   | -3    |
| 220 | 220 | 30 | -0.010 | 219 | 270 | 100 | 90    | 343 | 60 | 85  | 129 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M60x2   | 160-1 |
| 230 | 230 | 30 | -0.010 | 219 | 270 | 100 | 90    | 343 | 60 | 85  | 129 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M68x2   | -2    |
| 240 | 240 | 30 | -0.010 | 245 | 295 | 110 | 100   | 353 | 65 | 90  | 129 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M85x3   | -3    |
| 250 | 250 | 30 | -0.010 | 245 | 295 | 110 | 100   | 353 | 65 | 90  | 129 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M76x3   | 180-1 |
| 260 | 260 | 30 | -0.010 | 272 | 330 | 120 | 110   | 393 | 70 | 105 | 146 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M68x2   | -3    |
| 270 | 270 | 30 | -0.010 | 272 | 330 | 120 | 110   | 393 | 70 | 105 | 146 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M95x3   | -2    |
| 280 | 280 | 30 | -0.010 | 272 | 330 | 120 | 110   | 393 | 70 | 105 | 146 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M85x3   | 200-1 |
| 290 | 290 | 30 | -0.010 | 299 | 355 | 125 | 120   | 403 | 75 | 115 | 155 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M100x3  | -3    |
| 300 | 300 | 30 | -0.010 | 299 | 355 | 125 | 120   | 403 | 75 | 115 | 155 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M85x3   | 220-1 |
| 310 | 310 | 30 | -0.010 | 299 | 355 | 125 | 120   | 403 | 75 | 115 | 155 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M95x3   | -2    |
| 320 | 320 | 30 | -0.010 | 299 | 355 | 125 | 120   | 403 | 75 | 115 | 155 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M125x3  | -3    |
| 330 | 330 | 30 | -0.010 | 299 | 355 | 125 | 120   | 403 | 75 | 115 | 155 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M95x3   | 250-1 |
| 340 | 340 | 30 | -0.010 | 299 | 355 | 125 | 120   | 403 | 75 | 115 | 155 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M100x3  | -2    |
| 350 | 350 | 30 | -0.010 | 299 | 355 | 125 | 120   | 403 | 75 | 115 | 155 | 35 | 18 | 40 | 34 | 130 | 80      | 60 | 35 | 22 | 15 | M22x1.5 | M145x3  | -3    |

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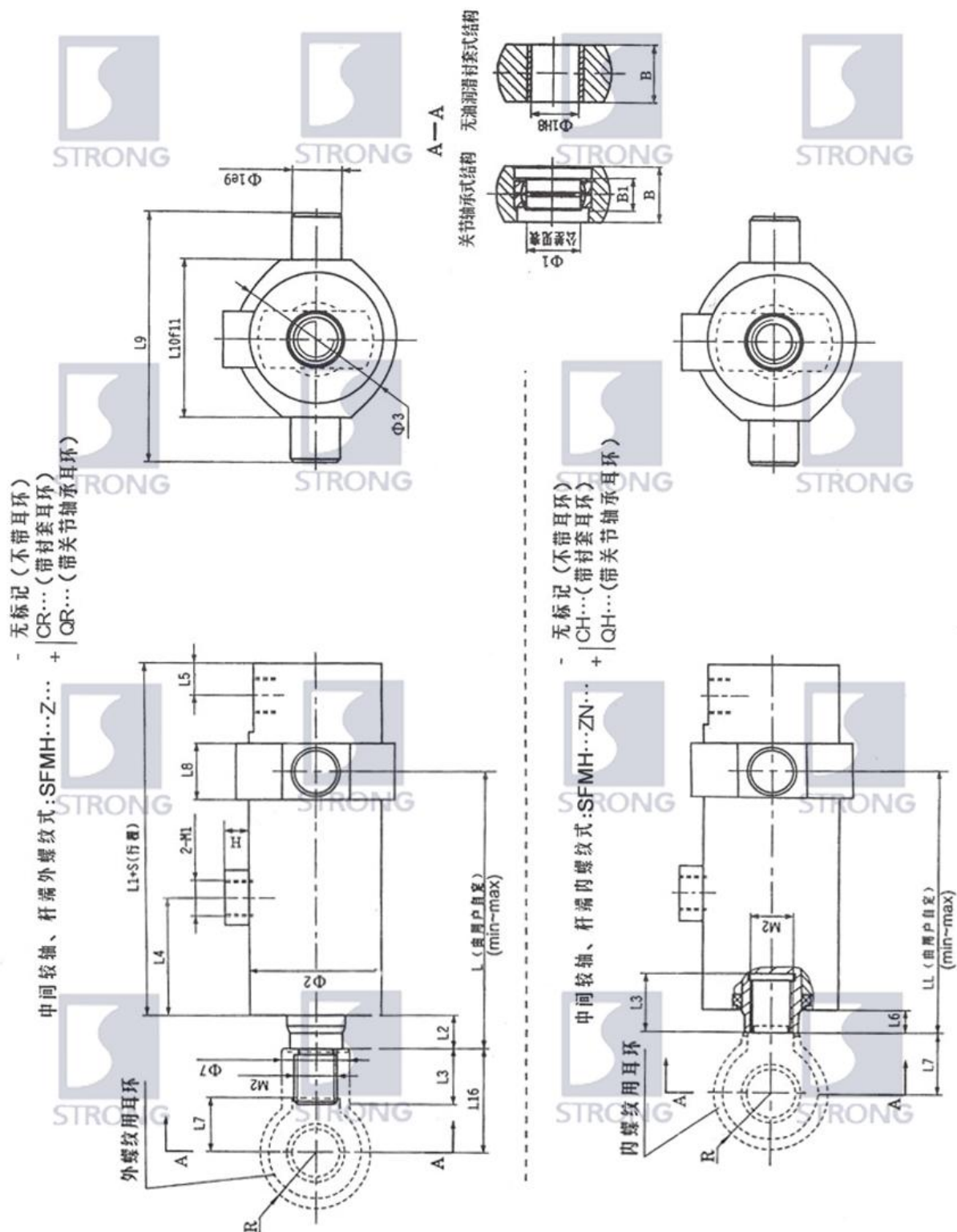
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# 天津四方油缸

## SFMH 中高压系列工程及通用机械设备用液压缸



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# 天津四方油缸

## SFMH 中高压系列工程及通用机械设备用液压缸

SFMH ... Z 中间铰轴式

| 缸径  | 缸径  | 尺寸  | Φ1 | Φ2  | Φ3  | Φ7  | L(L1) | L1    | L2  | L3  | L4  | L5  | L6 | L7  | L8 | L9  | L10 | R   | B   | B1 | H  | M1      | M2      | 杆端孔距  | 杆端孔距 |
|-----|-----|-----|----|-----|-----|-----|-------|-------|-----|-----|-----|-----|----|-----|----|-----|-----|-----|-----|----|----|---------|---------|-------|------|
| 20  | 20  | 20  | 0  | 58  | 70  | 25  | 124   | 113+S | 167 | 16  | 25  | 59  | 17 | 30  | 28 | 110 | 70  | 50  | 25  | 16 | 12 | M18x1.5 | M14x1.5 | 40-1  |      |
| 22  | 22  | 22  | 0  | 58  | 70  | 28  | 124   | 113+S | 167 | 16  | 25  | 59  | 17 | 30  | 28 | 110 | 70  | 50  | 25  | 16 | 12 | M18x1.5 | M16x1.5 | -2    |      |
| 28  | 28  | 28  | 0  | 58  | 70  | 35  | 124   | 113+S | 167 | 16  | 25  | 59  | 17 | 30  | 28 | 110 | 70  | 50  | 25  | 16 | 12 | M18x1.5 | M22x1.5 | -3    |      |
| 25  | 25  | 25  | 0  | 70  | 80  | 35  | 129   | 112+S | 170 | 18  | 30  | 58  | 20 | 40  | 34 | 130 | 80  | 60  | 35  | 22 | 15 | M22x1.5 | M20x1.5 | 50-1  |      |
| 36  | 36  | 36  | 0  | 70  | 80  | 42  | 129   | 112+S | 170 | 18  | 30  | 58  | 20 | 40  | 34 | 130 | 80  | 60  | 35  | 22 | 15 | M22x1.5 | M27x2   | -2    |      |
| 32  | 32  | 32  | 0  | 83  | 100 | 42  | 143   | 132+S | 200 | 35  | 73  | 76  | 15 | 40  | 34 | 155 | 100 | 65  | 35  | 22 | 15 | M22x1.5 | M24x1.5 | -3    |      |
| 36  | 36  | 36  | 0  | 83  | 100 | 42  | 143   | 132+S | 200 | 35  | 73  | 76  | 15 | 40  | 34 | 155 | 100 | 65  | 35  | 22 | 15 | M22x1.5 | M27x2   | 63-1  |      |
| 45  | 45  | 45  | 0  | 83  | 100 | 45  | 143   | 132+S | 200 | 35  | 73  | 76  | 15 | 40  | 34 | 155 | 100 | 65  | 35  | 22 | 15 | M22x1.5 | M33x2   | -2    |      |
| 40  | 40  | 40  | 0  | 108 | 120 | 48  | 147   | 149+S | 252 | 50  | 89  | 85  | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M30x2   | 80-1  |      |
| 45  | 45  | 45  | 0  | 108 | 120 | 48  | 147   | 149+S | 252 | 50  | 89  | 85  | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M33x2   | -2    |      |
| 56  | 56  | 56  | 0  | 108 | 120 | 48  | 147   | 149+S | 252 | 50  | 89  | 85  | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M42x2   | -3    |      |
| 45  | 45  | 45  | 0  | 114 | 135 | 52  | 147   | 149+S | 252 | 50  | 89  | 85  | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M33x2   | 90-1  |      |
| 50  | 50  | 50  | 0  | 114 | 135 | 52  | 147   | 149+S | 252 | 50  | 89  | 85  | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M36x2   | -2    |      |
| 63  | 63  | 63  | 0  | 114 | 135 | 52  | 147   | 149+S | 252 | 50  | 89  | 85  | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M48x2   | -3    |      |
| 50  | 50  | 50  | 0  | 127 | 150 | 60  | 166   | 153+S | 257 | 20  | 55  | 90  | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M36x2   | 100-1 |      |
| 100 | 100 | 100 | 0  | 127 | 150 | 60  | 166   | 153+S | 257 | 20  | 55  | 90  | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M42x2   | -2    |      |
| 56  | 56  | 56  | 0  | 127 | 150 | 60  | 166   | 153+S | 257 | 20  | 55  | 90  | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M52x2   | -3    |      |
| 70  | 70  | 70  | 0  | 127 | 150 | 60  | 166   | 153+S | 257 | 20  | 55  | 90  | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M48x2   | -2    |      |
| 110 | 110 | 110 | 0  | 140 | 165 | 68  | 167   | 158+S | 267 | 60  | 104 | 87  | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M60x2   | -3    |      |
| 63  | 63  | 63  | 0  | 140 | 165 | 68  | 167   | 158+S | 267 | 60  | 104 | 87  | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M48x2   | 125-1 |      |
| 125 | 125 | 125 | 0  | 140 | 165 | 68  | 167   | 158+S | 267 | 60  | 104 | 87  | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M52x2   | -2    |      |
| 70  | 70  | 70  | 0  | 152 | 185 | 72  | 181   | 158+S | 267 | 60  | 104 | 87  | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M68x2   | -3    |      |
| 90  | 90  | 90  | 0  | 152 | 185 | 72  | 181   | 158+S | 267 | 60  | 104 | 87  | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M52x2   | 140-1 |      |
| 70  | 70  | 70  | 0  | 168 | 210 | 80  | 201   | 175+S | 292 | 65  | 114 | 105 | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M60x2   | -2    |      |
| 80  | 80  | 80  | 0  | 168 | 210 | 80  | 201   | 175+S | 292 | 65  | 114 | 105 | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M76x3   | -3    |      |
| 100 | 100 | 100 | 0  | 168 | 210 | 80  | 201   | 175+S | 292 | 65  | 114 | 105 | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M56x2   | 150-1 |      |
| 75  | 75  | 75  | 0  | 180 | 222 | 85  | 208   | 177+S | 297 | 70  | 119 | 110 | 35 | 30  | 84 | 305 | 215 | 157 | 70  | 44 | 20 | M33x2   | M64x2   | -2    |      |
| 85  | 85  | 85  | 0  | 180 | 222 | 85  | 208   | 177+S | 297 | 70  | 119 | 110 | 35 | 30  | 84 | 305 | 215 | 157 | 70  | 44 | 20 | M33x2   | M80x3   | -3    |      |
| 105 | 105 | 105 | 0  | 180 | 222 | 85  | 208   | 177+S | 297 | 70  | 119 | 110 | 35 | 30  | 84 | 305 | 215 | 157 | 70  | 44 | 20 | M33x2   | M60x2   | 160-1 |      |
| 80  | 80  | 80  | 0  | 194 | 235 | 90  | 211   | 182+S | 302 | 75  | 124 | 115 | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M68x2   | -2    |      |
| 90  | 90  | 90  | 0  | 194 | 235 | 90  | 211   | 182+S | 302 | 75  | 124 | 115 | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M85x3   | -3    |      |
| 110 | 110 | 110 | 0  | 194 | 235 | 90  | 211   | 182+S | 302 | 75  | 124 | 115 | 30 | 18  | 70 | 54  | 245 | 170 | 135 | 60 | 35 | M27x2   | M68x2   | 180-1 |      |
| 90  | 90  | 90  | 0  | 219 | 270 | 100 | 233   | 205+S | 343 | 85  | 129 | 122 | 40 | 30  | 84 | 305 | 215 | 157 | 70  | 44 | 20 | M33x2   | M76x3   | -2    |      |
| 125 | 125 | 125 | 0  | 219 | 270 | 100 | 233   | 205+S | 343 | 85  | 129 | 122 | 40 | 30  | 84 | 305 | 215 | 157 | 70  | 44 | 20 | M33x2   | M95x3   | -3    |      |
| 100 | 100 | 100 | 0  | 245 | 295 | 110 | 250   | 208+S | 353 | 95  | 141 | 127 | 40 | 30  | 84 | 305 | 215 | 157 | 70  | 44 | 20 | M33x2   | M76x3   | 200-1 |      |
| 110 | 110 | 110 | 0  | 245 | 295 | 110 | 250   | 208+S | 353 | 95  | 141 | 127 | 40 | 30  | 84 | 305 | 215 | 157 | 70  | 44 | 20 | M33x2   | M85x3   | -2    |      |
| 140 | 140 | 140 | 0  | 245 | 295 | 110 | 250   | 208+S | 353 | 95  | 141 | 127 | 40 | 30  | 84 | 305 | 215 | 157 | 70  | 44 | 20 | M33x2   | M100x3  | -3    |      |
| 110 | 110 | 110 | 0  | 272 | 330 | 120 | 262   | 225+S | 393 | 105 | 146 | 143 | 50 | 110 | 84 | 455 | 320 | 225 | 100 | 60 | 25 | M48x2   | M85x3   | 220-1 |      |
| 125 | 125 | 125 | 0  | 272 | 330 | 120 | 262   | 225+S | 393 | 105 | 146 | 143 | 50 | 110 | 84 | 455 | 320 | 225 | 100 | 60 | 25 | M48x2   | M95x3   | -2    |      |
| 160 | 160 | 160 | 0  | 272 | 330 | 120 | 262   | 225+S | 393 | 105 | 146 | 143 | 50 | 110 | 84 | 455 | 320 | 225 | 100 | 60 | 25 | M48x2   | M125x3  | -3    |      |
| 125 | 125 | 125 | 0  | 296 | 355 | 125 | 275   | 226+S | 403 | 115 | 155 | 143 | 50 | 110 | 84 | 455 | 320 | 225 | 100 | 60 | 25 | M48x2   | M95x3   | 250-1 |      |
| 140 | 140 | 140 | 0  | 296 | 355 | 125 | 275   | 226+S | 403 | 115 | 155 | 143 | 50 | 110 | 84 | 455 | 320 | 225 | 100 | 60 | 25 | M48x2   | M100x3  | -2    |      |
| 180 | 180 | 180 | 0  | 296 | 355 | 125 | 275   | 226+S | 403 | 115 | 155 | 143 | 50 | 110 | 84 | 455 | 320 | 225 | 100 | 60 | 25 | M48x2   | M145x3  | -3    |      |

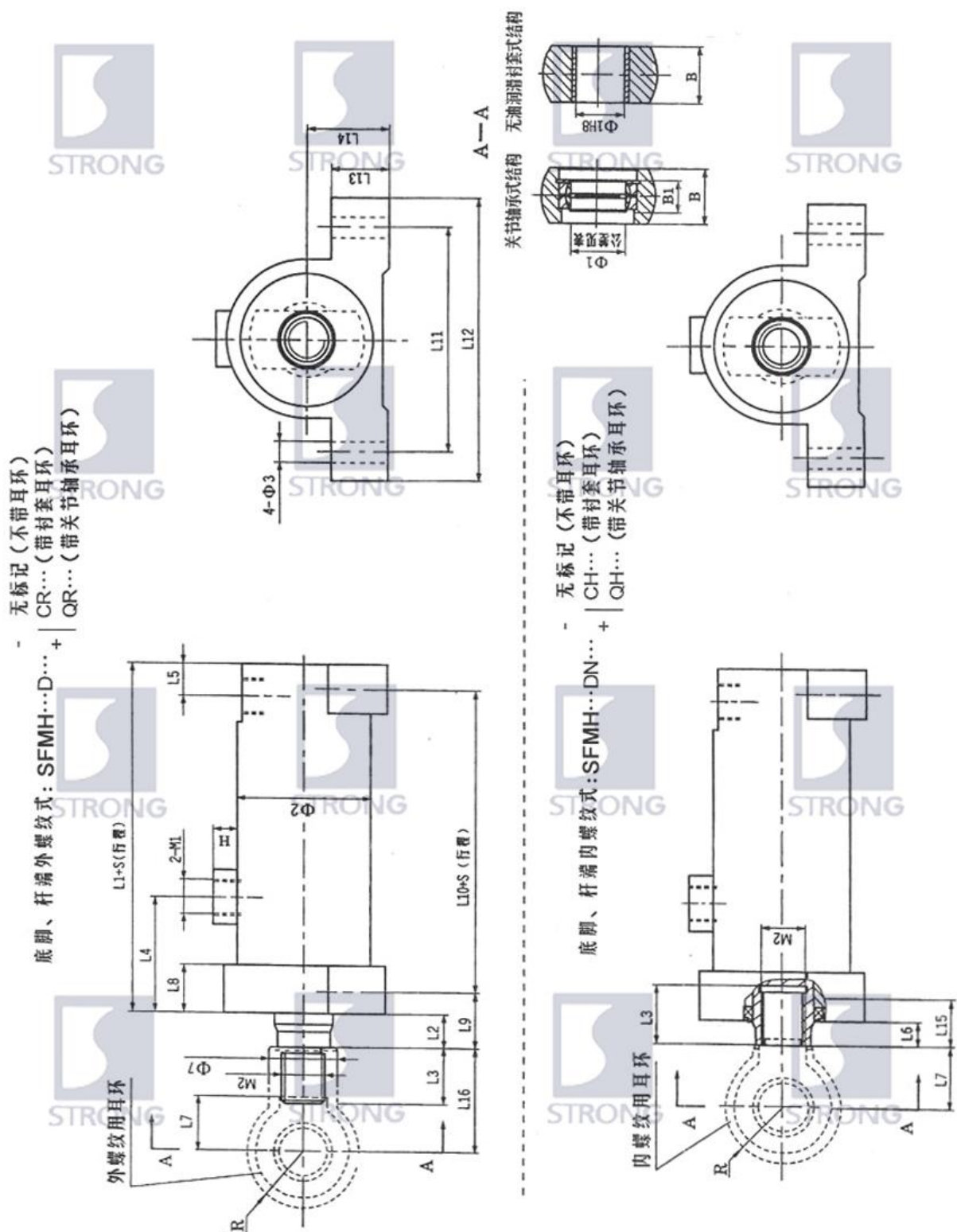
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# 天津四方油缸

## SFMH 中高压系列工程及通用机械设备用液压缸



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SFMH ... D 底脚式

| 缸径  | 杆径  | Φ1  |        | Φ2  | Φ3  | Φ7  | L1  | L2  | L3  | L4  | L5 | L6 | L7   | L8   | L9   | L10 | L11 | L12 | L13  | L14  | L15 | L16 | R  | B  | B1      | H       | M1      | M2      | 杆端形式  |     |    |    |    |
|-----|-----|-----|--------|-----|-----|-----|-----|-----|-----|-----|----|----|------|------|------|-----|-----|-----|------|------|-----|-----|----|----|---------|---------|---------|---------|-------|-----|----|----|----|
|     |     | 尺寸  | 锥孔公差   |     |     |     |     |     |     |     |    |    |      |      |      |     |     |     |      |      |     |     |    |    |         |         |         |         | 无锥孔   | 硬轴Y | CR | QR | CH |
| 40  | 20  | 20  | 0      | 58  | 25  | 25  | 167 | 16  | 25  | 59  | 17 | 10 | 30   | 28.5 | 142  | 105 | 130 | 25  | 40   | 22.5 | 50  | 25  | 16 | 12 | M18x1.5 | M14x1.5 | 40-1    |         |       |     |    |    |    |
| 50  | 25  | 25  | -0.010 | 70  | 35  | 35  | 170 | 18  | 30  | 58  | 20 | 40 | 30.5 | 145  | 120  | 150 | 30  | 45  | 22.5 | 60   |     |     |    |    |         |         | M18x1.5 | M16x1.5 | 50-1  |     |    |    |    |
| 63  | 32  | 30  |        | 83  | 42  | 42  | 200 | 35  | 35  | 76  | 15 | 15 | 30   | 35   | 170  | 140 | 175 | 35  | 50   | 30   | 65  | 35  | 22 |    |         |         | M22x1.5 | M20x1.5 | 63-1  |     |    |    |    |
| 80  | 40  | 40  |        | 108 | 48  | 48  | 217 | 45  | 45  | 73  | 25 | 25 | 55   | 40   | 40   | 177 | 160 | 200 | 40   | 60   | 105 | 45  | 28 | 15 |         |         | M22x1.5 | M20x1.5 | 80-1  |     |    |    |    |
| 90  | 45  | 50  |        | 114 | 52  | 52  | 230 | 55  | 55  | 78  | 30 | 30 | 60   | 45   | 45   | 212 | 185 | 230 | 45   | 70   | 110 | 60  | 45 | 28 |         |         | M27x2   | M24x1.5 | 90-1  |     |    |    |    |
| 100 | 50  | 50  | 0      | 127 | 60  | 60  | 252 | 60  | 60  | 85  | 30 | 30 | 65   | 45   | 45   | 212 | 207 | 205 | 55   | 80   | 130 | 65  | 45 | 28 |         |         | M27x2   | M24x1.5 | 100-1 |     |    |    |    |
| 110 | 55  | 50  | -0.012 | 140 | 68  | 68  | 267 | 70  | 70  | 90  | 30 | 18 | 70   | 45   | 42.5 | 207 | 205 | 255 | 50   | 90   | 135 | 60  | 35 |    |         |         | M27x2   | M24x1.5 | 110-1 |     |    |    |    |
| 125 | 63  | 60  |        | 152 | 72  | 72  | 287 | 80  | 80  | 104 | 40 | 40 | 80   | 60   | 55   | 212 | 255 | 310 | 60   | 100  | 140 | 70  | 44 | 20 |         |         | M27x2   | M24x1.5 | 125-1 |     |    |    |    |
| 140 | 70  | 70  |        | 168 | 80  | 80  | 302 | 90  | 90  | 114 | 45 | 45 | 85   | 65   | 55   | 212 | 280 | 340 | 65   | 115  | 155 | 70  | 44 | 20 |         |         | M33x2   | M27x2   | 140-1 |     |    |    |    |
| 150 | 75  | 60  |        | 180 | 85  | 85  | 327 | 100 | 100 | 119 | 50 | 50 | 90   | 70   | 50   | 237 | 295 | 355 | 67   | 120  | 157 | 70  | 44 | 20 |         |         | M33x2   | M27x2   | 150-1 |     |    |    |    |
| 160 | 80  | 80  | 0      | 194 | 90  | 90  | 352 | 110 | 110 | 124 | 55 | 55 | 100  | 65   | 52.5 | 237 | 310 | 375 | 70   | 130  | 160 | 70  | 44 | 20 |         |         | M33x2   | M27x2   | 160-1 |     |    |    |    |
| 180 | 90  | 70  | -0.015 | 219 | 100 | 100 | 383 | 120 | 120 | 129 | 60 | 60 | 110  | 75   | 52.5 | 273 | 345 | 415 | 75   | 145  | 180 | 80  | 49 |    |         |         | M33x2   | M27x2   | 180-1 |     |    |    |    |
| 200 | 100 | 80  |        | 245 | 110 | 110 | 413 | 130 | 130 | 141 | 65 | 65 | 120  | 80   | 60   | 283 | 365 | 465 | 80   | 165  | 200 | 90  | 55 |    |         |         | M42x2   | M33x2   | 200-1 |     |    |    |    |
| 220 | 110 | 90  | 0      | 272 | 120 | 120 | 443 | 140 | 140 | 146 | 70 | 70 | 130  | 90   | 70   | 283 | 365 | 465 | 80   | 165  | 200 | 90  | 55 |    |         |         | M42x2   | M33x2   | 220-1 |     |    |    |    |
| 250 | 125 | 100 | -0.020 | 299 | 130 | 130 | 473 | 150 | 150 | 155 | 75 | 75 | 140  | 100  | 87   | 283 | 365 | 465 | 80   | 165  | 200 | 90  | 55 | 25 |         |         | M48x2   | M33x2   | 250-1 |     |    |    |    |
| 180 | 110 | 100 |        | 325 | 140 | 140 | 503 | 160 | 160 | 161 | 80 | 80 | 150  | 100  | 92   | 311 | 405 | 505 | 100  | 205  | 245 | 110 | 70 |    |         |         | M100x3  | M145x3  | 180-1 |     |    |    |    |

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SFMH ... Q 前法兰式等速缸

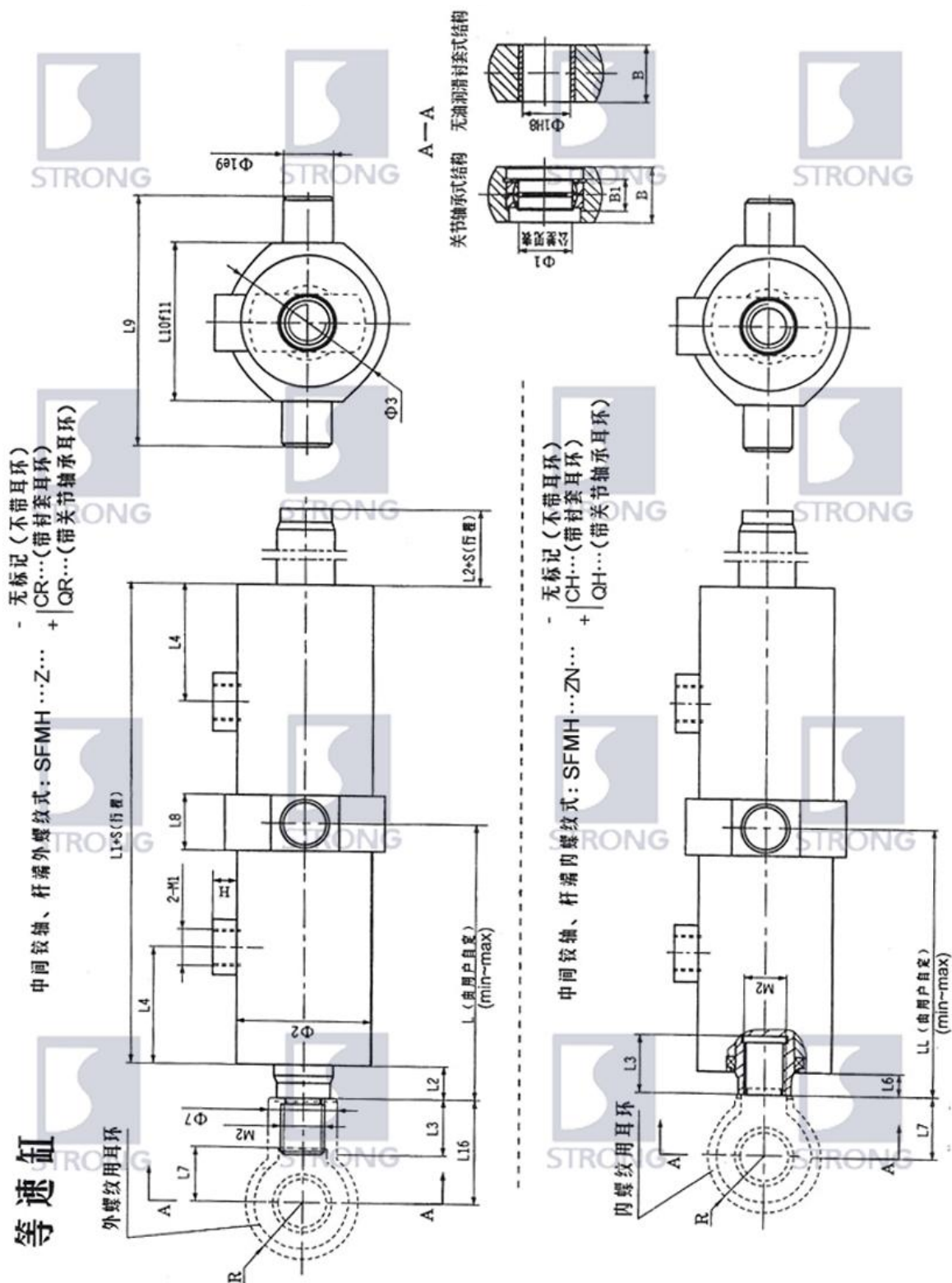
| 规格 | 杆径 | 尺寸 | 公差     | Φ1 |        |   |        | Φ2  | Φ3  | Φ4  | Φ5  | Φ6          | Φ7  | L1 | L2  | L3 | L4 |        | L5 | L6 | L7 | L8 | L9 | L10 | E   | R  | B  | B1 | H | M1      | M2      | 杆端形式  |        |       |    |
|----|----|----|--------|----|--------|---|--------|-----|-----|-----|-----|-------------|-----|----|-----|----|----|--------|----|----|----|----|----|-----|-----|----|----|----|---|---------|---------|-------|--------|-------|----|
|    |    |    |        | 0  | -0.010 | 0 | -0.012 |     |     |     |     |             |     |    |     |    | 0  | -0.015 |    |    |    |    |    |     |     |    |    |    |   |         |         | 0     | -0.020 | CR    | QR |
| 20 | 20 | 20 |        |    |        |   |        | 58  | 104 | 64  | 64  | 6孔<br>Φ11   | 25  | 28 | 192 | 16 | 25 |        | 59 | 17 | 30 |    | 21 | 15  | 50  | 25 | 16 |    |   |         | M14×1.5 | 40-1  |        |       |    |
| 40 | 22 | 20 |        |    |        |   |        |     |     |     |     |             | 35  | 35 |     |    |    | 70     |    |    |    |    |    |     |     |    |    |    |   | M16×1.5 | -2      |       |        |       |    |
| 28 | 28 | 20 |        |    |        |   |        |     |     |     |     |             | 35  | 28 |     |    |    |        |    |    |    | 20 |    |     |     |    |    |    |   |         | M22×1.5 | -3    |        |       |    |
| 25 | 25 | 25 | 0      |    |        |   |        | 70  | 120 | 98  | 76  |             | 35  | 35 | 192 | 18 | 30 |        | 58 | 20 | 40 |    | 23 | 60  |     |    |    |    |   |         | M20×1.5 | 50-1  |        |       |    |
| 36 | 36 | 30 | -0.010 |    |        |   |        |     |     |     |     | 42          | 42  |    |     |    |    |        |    |    |    |    |    |     |     |    |    |    |   |         | M22×1.5 | -2    |        |       |    |
| 32 | 32 | 30 |        |    |        |   |        | 83  | 140 | 115 | 90  | 6孔<br>Φ13   | 35  | 42 | 232 |    | 35 |        | 76 | 15 |    |    |    |     |     | 35 | 22 |    |   |         |         | M27×2 | -3     |       |    |
| 63 | 36 | 45 |        |    |        |   |        |     |     |     |     | 45          | 45  |    |     |    |    | 73     |    |    |    |    |    |     |     |    |    |    |   |         | M27×2   | -2    |        |       |    |
| 45 | 45 | 40 |        |    |        |   |        |     |     |     |     | 42          | 42  |    |     |    |    |        |    |    |    |    |    |     |     |    |    |    |   |         |         | M30×2 | 80-1   |       |    |
| 80 | 45 | 40 |        |    |        |   |        | 108 | 175 | 145 | 115 | 8孔<br>Φ15.5 | 60  | 48 |     |    |    |        |    |    |    | 25 |    |     | 106 |    |    |    |   |         |         |       | M33×2  | -2    |    |
| 56 | 56 | 40 |        |    |        |   |        |     |     |     |     | 60          | 245 |    |     | 45 |    |        |    |    | 55 |    |    |     | 45  | 28 |    |    |   |         |         | M42×2 | -3     |       |    |
| 45 | 45 | 40 |        |    |        |   |        |     |     |     |     | 48          | 48  |    |     |    |    |        |    |    |    |    |    |     |     |    |    |    |   |         |         | M33×2 | 90-1   |       |    |
| 90 | 50 | 50 |        |    |        |   |        | 114 | 190 | 160 | 130 | 8孔<br>Φ15.5 | 52  | 52 |     |    |    |        | 78 |    |    |    |    |     | 110 | 5  |    |    |   |         |         |       | M36×2  | -2    |    |
| 63 | 63 | 60 |        |    |        |   |        |     |     |     |     | 68          | 68  |    |     |    |    |        |    |    |    |    |    |     |     |    |    |    |   |         |         | M48×2 | -3     |       |    |
| 50 | 50 | 50 | 0      |    |        |   |        | 127 | 210 | 180 | 145 | 52          | 52  |    |     |    |    |        |    |    |    |    |    |     |     |    |    |    |   |         |         |       | M36×2  | 100-1 |    |
| 56 | 56 | 50 | -0.012 |    |        |   |        |     |     |     |     | 60          | 275 |    |     | 50 |    | 85     |    |    |    | 30 | 25 | 130 |     |    |    |    |   |         |         |       | M42×2  | -2    |    |
| 70 | 70 | 50 |        |    |        |   |        |     |     |     |     | 72          | 72  |    |     |    |    |        |    |    |    |    |    |     |     |    |    |    |   |         |         |       | M52×2  | -3    |    |
| 56 | 56 | 50 |        |    |        |   |        | 140 | 225 | 195 | 160 | 8孔<br>Φ18   | 60  | 60 | 285 | 20 | 55 |        | 90 | 30 | 18 | 70 |    |     |     |    |    |    |   |         |         |       |        |       |    |

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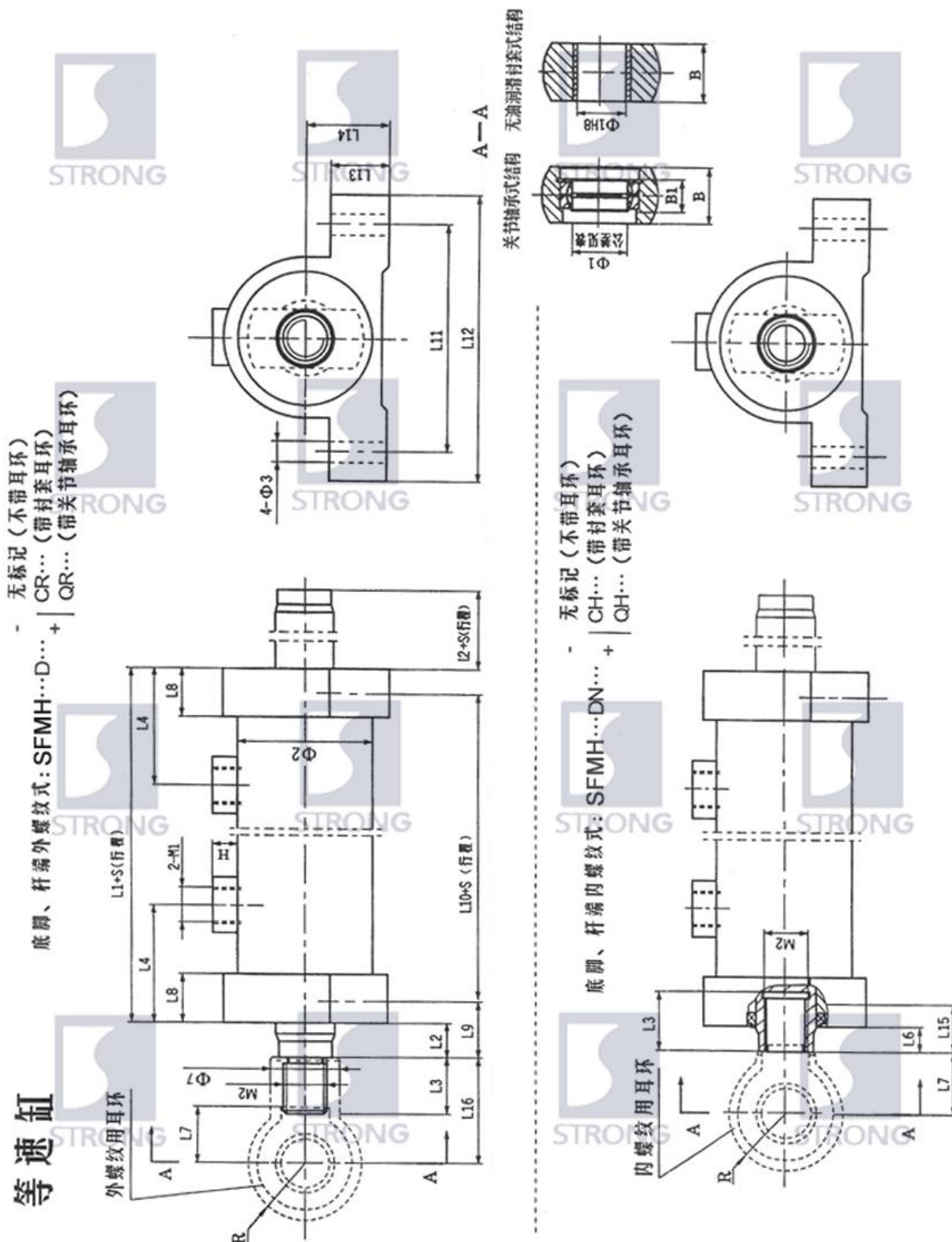
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